

Work Order ID 75565***75565***

Tuesday, October 25, 2011 1:52:43 PM

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Item ID: D412-726-241

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Wearplate LH/RH

Stop

NS2

Start Date: 10/25/2011 Start Qty: 3.00

3

Cust Item ID:

Required Date: 10/25/2011 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals:

Process Plan:

Date: 11-10-25 Tooling:

Date:

QC:

Date: SPC (Y/N):

Date:

Run Start

NR1

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-726-241 CHG001

8/10/26

JG for MLT 11-10-25
(3)

110

0.00

110

Pick Kit

Packaging

Memo

0.00

Packaging

11/10/26 SL (3)

120

0.00

120

QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8/10/26

(3)

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Item ID: D412-726-241

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Wearplate LH/RH

Start Date: 10/25/2011 Start Qty: 3.00

3

Cust Item ID:

Required Date: 10/25/2011 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-726-
241 Location: ca PPP Rev: 1

11/10/26 SP 30

140

0.00

140

QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

11/10/26 28

ME
11-10-26

Picklist Print

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Work Order ID: 75565

Parent Item: D412-726-241

Parent Item Name: Wearplate LH/RH

Start Date: 10/25/2011

Required Date: 10/25/2011

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A05.05.12New issueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S23 AN3-5A Bolt		Purchased	No			120	Each	1,066.0000	40	120			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST350		1066							
				115371		46							
				117423		520			120				
				118626		300							
				119355		200							
S43 AN960JD10L Washer	NAS1149D0332J	Purchased	No			120	Each	0.0000	40	120			
S83 D3321-1 Wearplate,LH Fwd RH Mid		Manufactured	No			120	Each	8.0000	1	3		11/17/087	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST498		8							
				24633		8			3				
S43 D3321-2 Wearplate,RH Fwd LH Mid		Manufactured	No			120	Each	7.0000	1	3			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST498		7							
				23344		7			3				
S83 D3321-3 Wearplate, Aft End		Manufactured	No			120	Each	25.0000	1	3		11/16/2008	30
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST497A		25			3				
				52799		25							

REFERENCE ONLY**4.0 WEIGHT AND BALANCE**

There is negligible weight change associated with the installation of the Dart wearplates.

5.0 PARTS LIST

Qty -111	Qty -141	Qty -142	Qty -211	Qty -241	Part Number	Description
X					D412-726-111	WEARPLATE KIT (205/212/412 Standard Skidtubes)
	X				D412-726-141	WEARPLATE KIT (205/212/412 Standard Skidtubes), LH
		X			D412-726-142	WEARPLATE KIT (205/212/412 Standard Skidtubes), RH
			X		D412-726-211	WEARPLATE KIT (412 Float Skidtubes)
				X	D412-726-241	WEARPLATE KIT (412 Float Skidtubes), LH/RH
1	1				D3315-1	WEARPLATE (LH FWD)
1		1			D3315-2	WEARPLATE (RH FWD)
1	1				D3315-3	WEARPLATE (LH CENTER)
1		1			D3315-4	WEARPLATE (RH CENTER)
1	1				D3315-5	WEARPLATE (LH AFT)
1		1			D3315-6	WEARPLATE (RH AFT)
			2	1	D3321-1	WEARPLATE (LH FWD, RH MIDDLE)
			2	1	D3321-2	WEARPLATE (RH FWD, LH MIDDLE)
			2	1	D3321-3	WEARPLATE (AFT END)
80	40	40	80	40	AN3-5A	BOLT
80	40	40	80	40	AN960JD10L	WASHER

